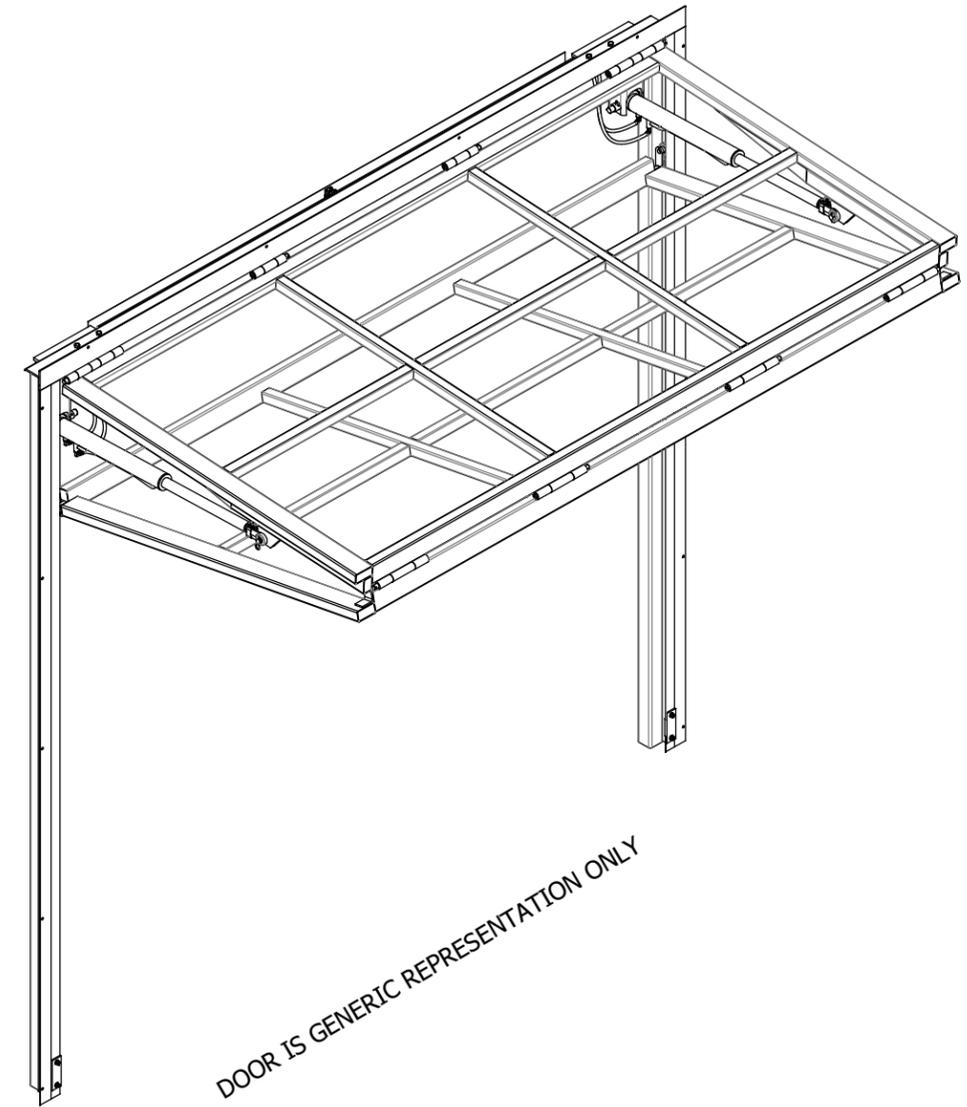


135 MCLEOD AVENUE, SOUTH
 PLATO, MN 55370
 (320) 238-2616
 INFO@CROWNDOORS.COM

SST-II HYDRAULIC BI-FOLD SYSTEM



DOOR IS GENERIC REPRESENTATION ONLY

**PRELIMINARY SAMPLE
 DRAWING
 NOT FOR CONSTRUCTION**

PROPRIETARY AND CONFIDENTIAL

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IMPORTANT NOTICE:

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ALL PARTS NOT LISTED AS "BY OTHERS" TO BE PROVIDED BY CROWN.

SAMPLE DRAWINGS

- THE FOLLOWING DETAILS REPRESENT TYPICAL CONDITIONS. DETAILS/DIMENSIONS WILL VARY BETWEEN INSTALLATIONS.
- SAMPLE DRAWINGS DO NOT REPRESENT ALL AVAILABLE OPTIONS - REFER TO QUOTATION.

GENERAL NOTES

- STRUCTURAL SUPPORT (JAMBS/HEADER) BY G.C.
- INSTALLER TO CAULK AROUND MOUNTING ANGLES
- MAXIMUM ALLOWABLE RISE OF FINISHED FLOOR IS 3/8"
- CROWN RESERVES THE RIGHT TO CHANGE/IMPROVE PRODUCTS WITHOUT PRIOR NOTICE
- THE INFORMATION CONTAINED WITHIN THIS DRAWING SET IS THE SOLE PROPERTY OF CROWN. ANY REPRODUCTION - IN PART, OR AS A WHOLE - WITHOUT THE EXPRESSED, WRITTEN PERMISSION OF CROWN IS PROHIBITED
- CROWN WILL NOT BE HELD RESPONSIBLE FOR CODE VIOLATIONS

LATERAL DRIFT AND VERTICAL DEFLECTION:

TO MAINTAIN NORMAL OPERATION OF THE DOOR/WINDOW SYSTEM, MID-HEADER DOWNWARD DEFLECTION LIMIT AND LATERAL DRIFT LIMIT OF SURROUNDING STRUCTURE IS 3/8". MAXIMUM ALLOWABLE RISE OF FINISHED FLOOR BETWEEN JAMBS IS 3/8".

STEEL MEMBERS:

STEEL TUBE FRAME MEMBERS VARY IN SIZE, DEPENDING UPON ROUGH OPENING DIMENSIONS AND COVERING/CLADDING WEIGHT. LARGER OPENINGS AND HEAVIER COVERING OR CLADDING WILL REQUIRE LARGER STEEL COMPONENTS.

TOLERANCE: TOLERANCE FOR LOCATION OF VERTICAL AND HORIZONTAL STEEL TUBE MEMBERS IS 1/8"

IMPORTANT NOTE: DO NOT PRE-DRILL ROUGH OPENING

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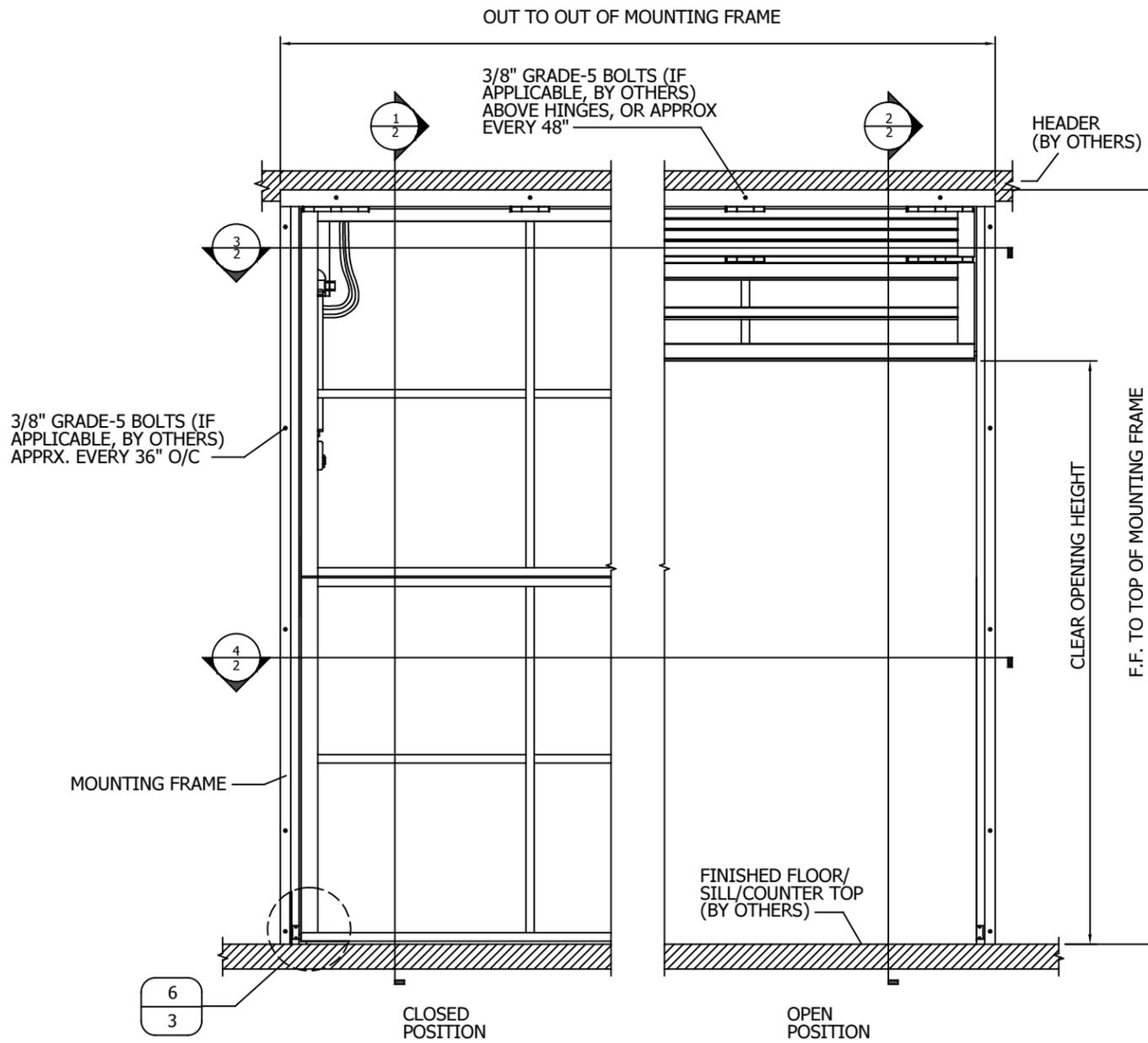
IMPORTANT NOTICE:

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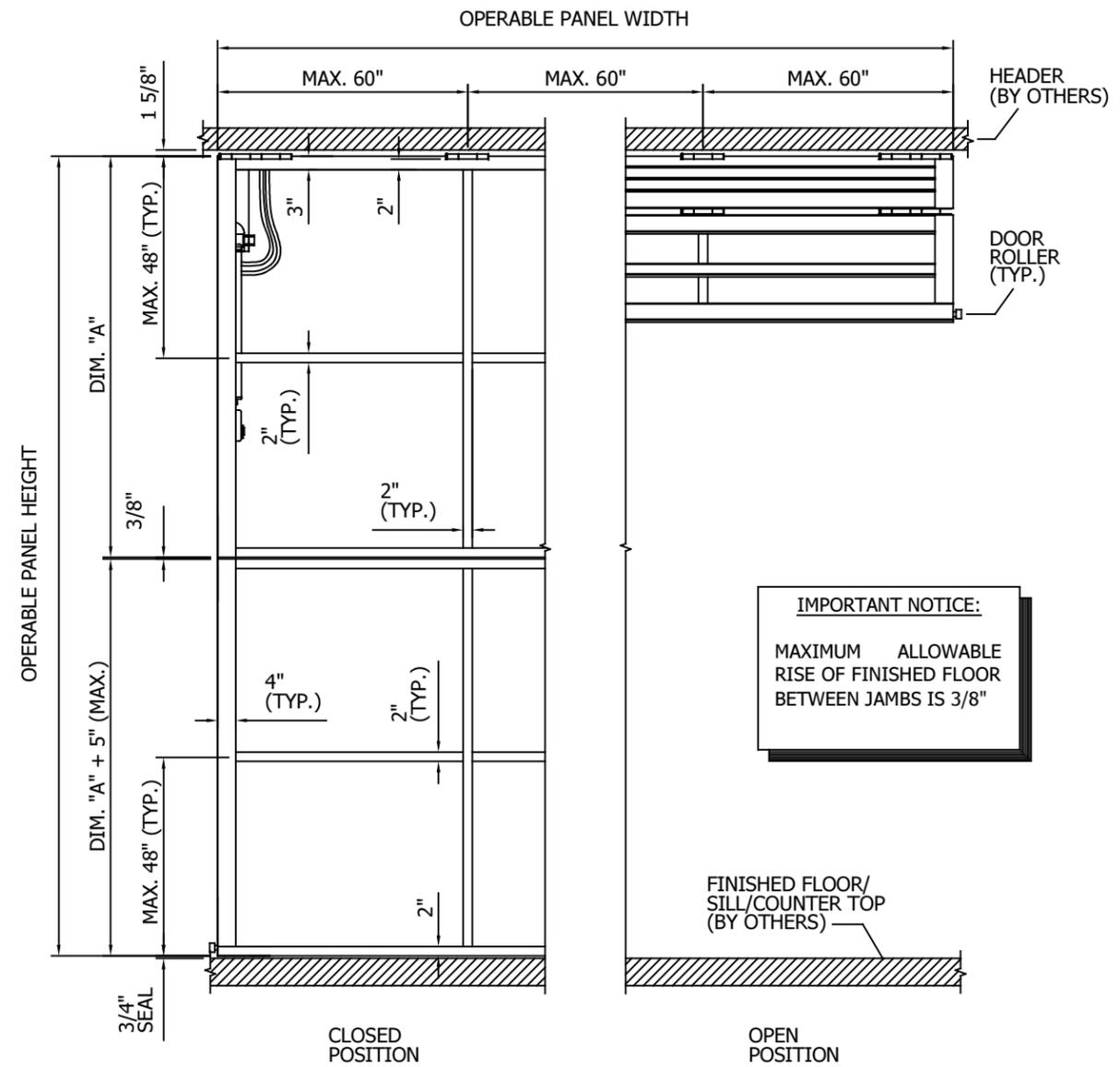
ALL PARTS NOT LISTED AS "BY OTHERS" TO BE PROVIDED BY CROWN.



SAMPLE DRAWING



1 DOOR PANEL w/FRAME - EXTERIOR VIEW
NO SCALE



2 DOOR PANEL - EXTERIOR VIEW
NO SCALE

SST-II HYDRAULIC BI-FOLD SYSTEM
CROWN DOORS, LLC
PLATO, MINNESOTA, 55370

IMPORTANT NOTICE:
MAXIMUM ALLOWABLE RISE OF FINISHED FLOOR BETWEEN JAMBS IS 3/8"

MODEL: SST-II BI-FOLD
DRAWN: 6/2018

SHEET: **1.0**

LATERAL DRIFT AND VERTICAL DEFLECTION:

TO MAINTAIN NORMAL OPERATION OF THE DOOR/WINDOW SYSTEM, MID-HEADER DOWNWARD DEFLECTION LIMIT AND LATERAL DRIFT LIMIT OF SURROUNDING STRUCTURE IS 3/8". MAXIMUM ALLOWABLE RISE OF FINISHED FLOOR BETWEEN JAMBS IS 3/8".

TOLERANCE: TOLERANCE FOR LOCATION OF VERTICAL AND HORIZONTAL STEEL TUBE MEMBERS IS 1/8"

IMPORTANT NOTE: DO NOT PRE-DRILL ROUGH OPENING

NOTES:

APPROX. SYSTEM WEIGHT W/CYLINDERS:	9 LBS. P.S.F.
COVERING SYSTEM WEIGHT:	VARIES
APPROX. TOTAL DOOR PANEL WEIGHT w/COVERING:	TBD
STD. ELECTRICAL REQUIREMENTS:	208-230v, 1-PH
MOTOR:	TBD
POWER UNIT:	TBD
STD. WIND LOAD:	90 MPH EXP. C
APPROX. DOOR OPEN SPEED:	TYP. 14-15' PER MIN.
CYLINDER:	TBD
STD. FINISH:	GRAY ZINC, POWDER-BASED, EPOXY PRIMER
OPTIONAL FINISH:	RAL POWDER FINISH COAT

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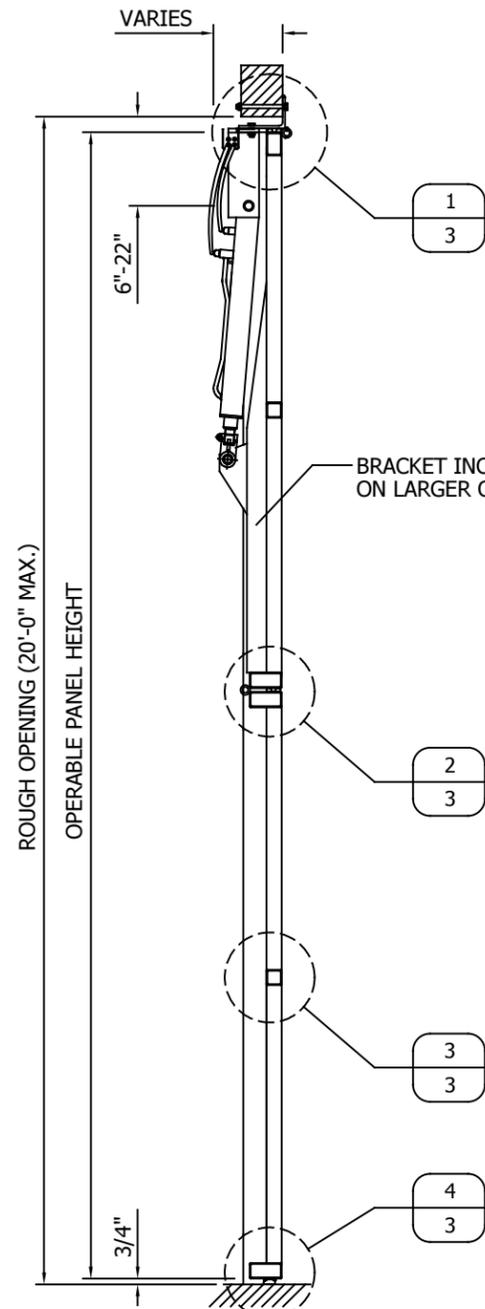
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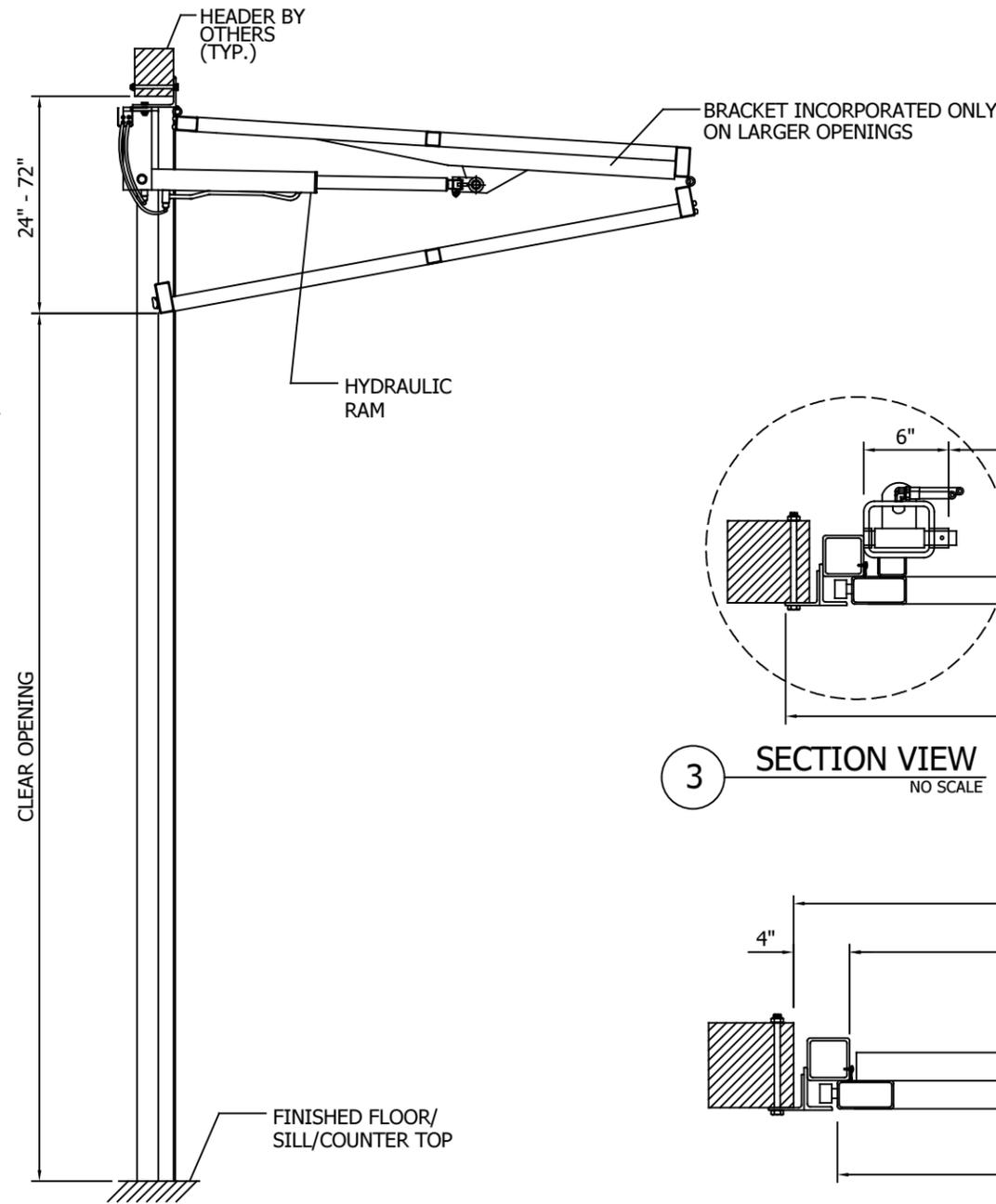
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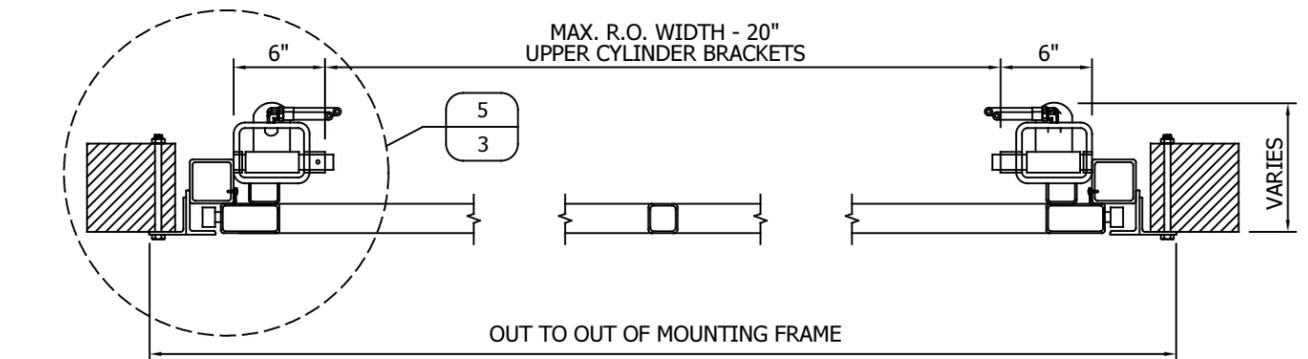
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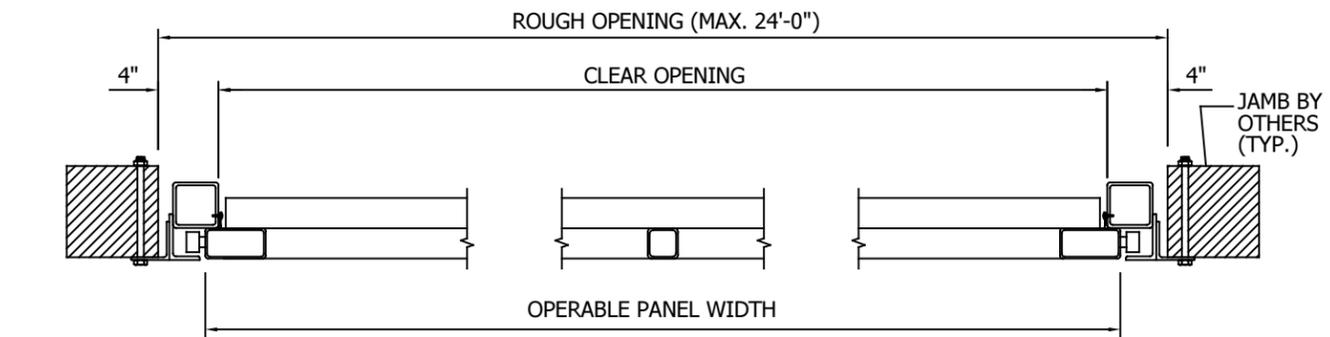
1 VERTICAL SECTION
NO SCALE



2 VERTICAL SECTION
NO SCALE



3 SECTION VIEW
NO SCALE



4 SECTION VIEW
NO SCALE

SST-II HYDRAULIC BI-FOLD SYSTEM
CROWN DOORS, LLC
PLATO, MINNESOTA, 55370

MODEL: SST-II BI-FOLD
DRAWN: 6/2018

SHEET: **2.0**

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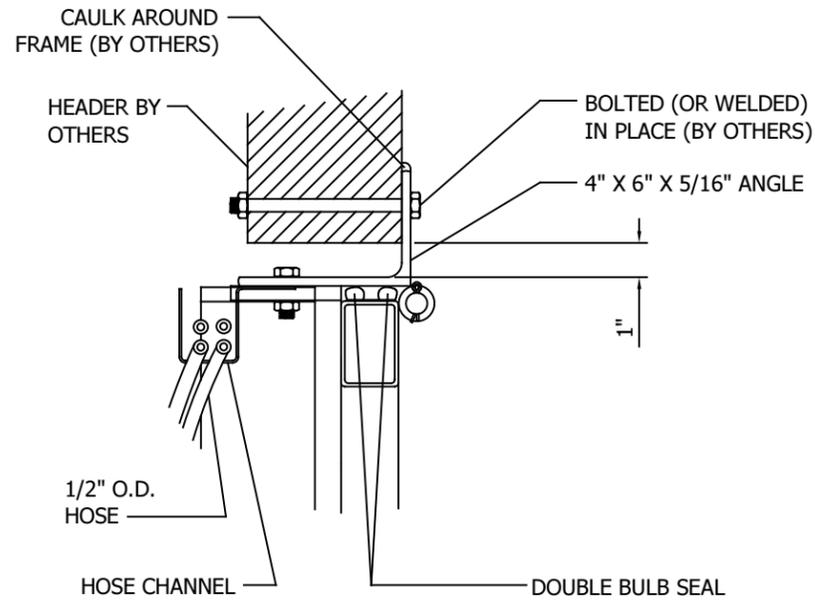


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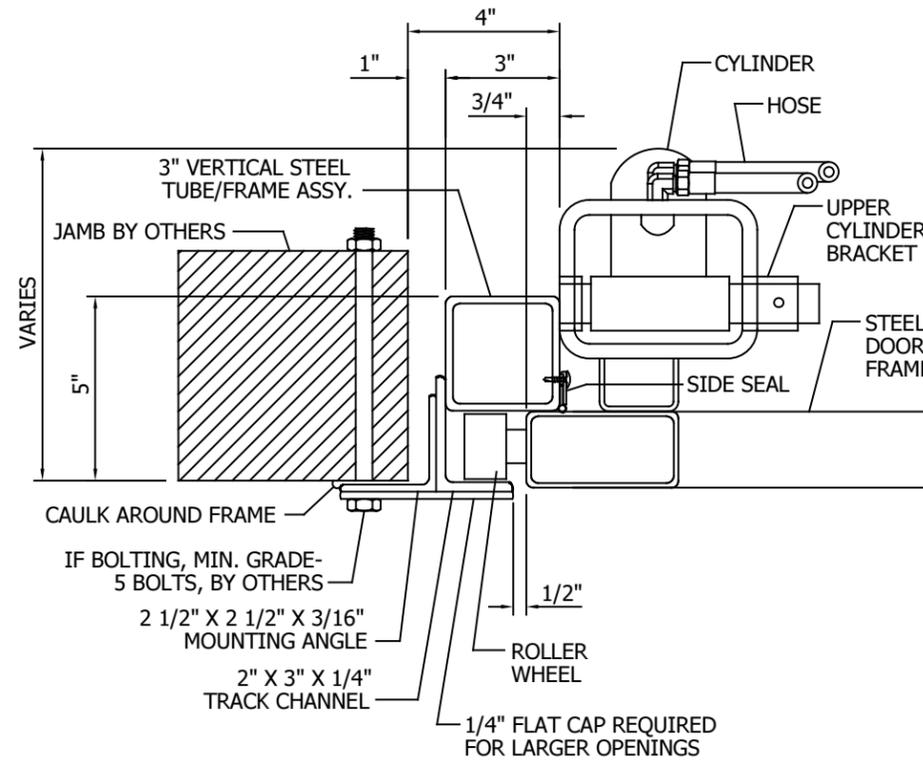
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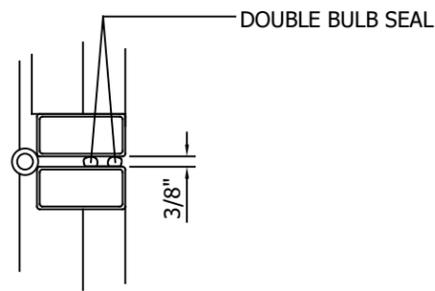
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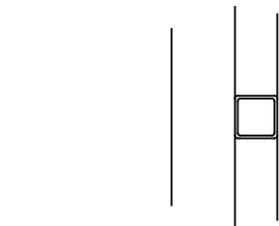
1 SECTION VIEW @ HEAD
NO SCALE



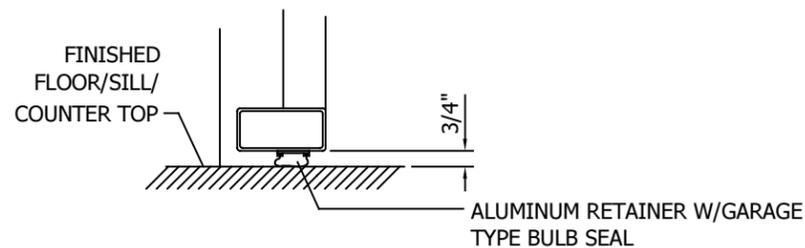
5 SECTION VIEW @ JAMB
NO SCALE



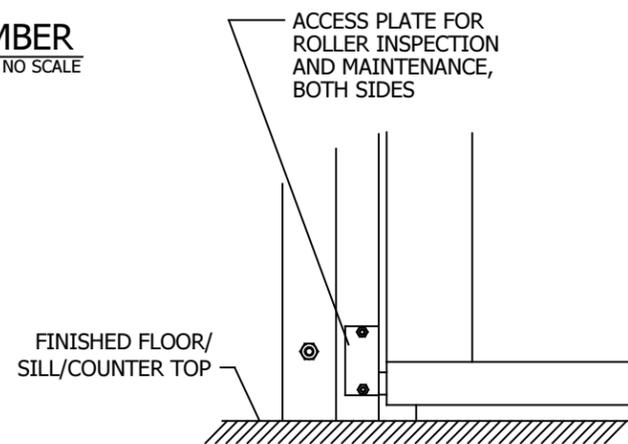
2 SECTION VIEW @ MID-HINGE
NO SCALE



3 SECTION VIEW @ INT. MEMBER
NO SCALE



4 SECTION VIEW @ BASE
NO SCALE



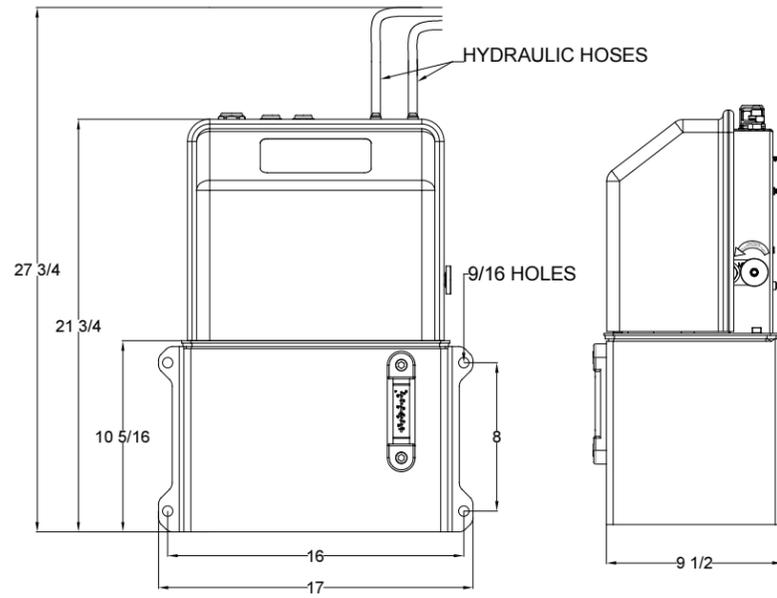
6 MAINTENANCE HATCH
NO SCALE

SST-II HYDRAULIC BI-FOLD SYSTEM
CROWN DOORS, LLC
PLATO, MINNESOTA, 55370

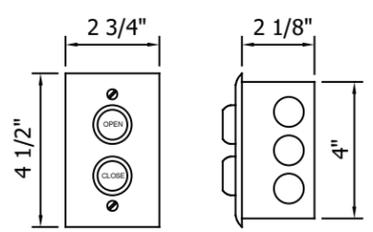
MODEL: SST-II BI-FOLD
DRAWN: 6/2018

SHEET: **3.0**

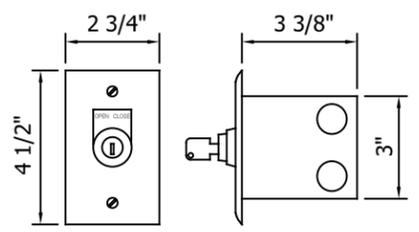
MOTOR OPTIONS
 MOTOR UNIT IS FULLY ENCLOSED AND INCLUDES LOW-VOLTAGE CONTROL WIRING AND MANUAL LET-DOWN.



1 MOTOR UNIT - ENCLOSED
 NO SCALE



FLUSH-MOUNT, CONSTANT-CONTACT 2BUTTON W/STAINLESS COVER (STANDARD)



FLUSH-MOUNT, CONSTANT-HOLD KEY SWITCH W/STAINLESS COVER (STANDARD)

2 CONTROL OPTIONS
 NO SCALE

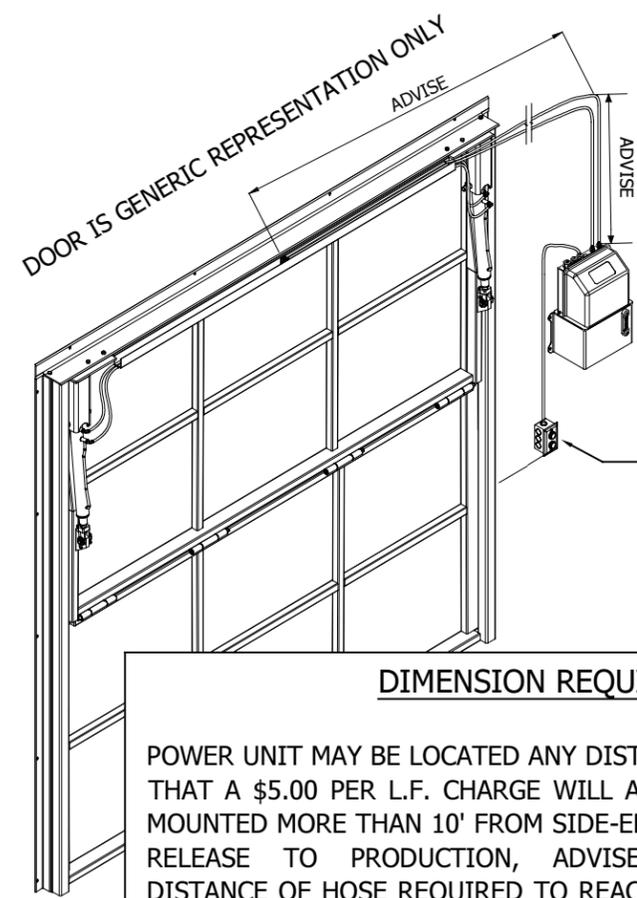
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SAMPLE DRAWING



CONTROL STATION PLACEMENT
 CROWN RECOMMENDS A MAX OF 24" FROM ROUGH OPENING. CONTROL STATION NEEDS TO BE PLACED SO THAT ANY PERSON OPERATING DOOR/WINDOW CAN SEE ENTIRE PERIMETER OF OPENING WHILE DOOR/WINDOW IS OPERATING.

DIMENSION REQUIRED:
 POWER UNIT MAY BE LOCATED ANY DISTANCE FROM DOOR. NOTE THAT A \$5.00 PER L.F. CHARGE WILL APPLY FOR POWER UNITS MOUNTED MORE THAN 10' FROM SIDE-EDGE OF THE DOOR. UPON RELEASE TO PRODUCTION, ADVISE TOTAL LINEAL-FOOT DISTANCE OF HOSE REQUIRED TO REACH FROM TOP/CENTER OF DOOR FRAME TO POWER UNIT. IF PROJECT INCLUDES MULTIPLE DOORS, ADVISE DISTANCE FOR EACH.

3 ISOMETRIC - INTERIOR VIEW
 NO SCALE

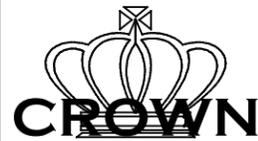
SST-II HYDRAULIC BI-FOLD SYSTEM
CROWN DOORS, LLC
 PLATO, MINNESOTA, 55370

MODEL: SST-II BI-FOLD
 DRAWN: 6/2018

SHEET: **4.0**

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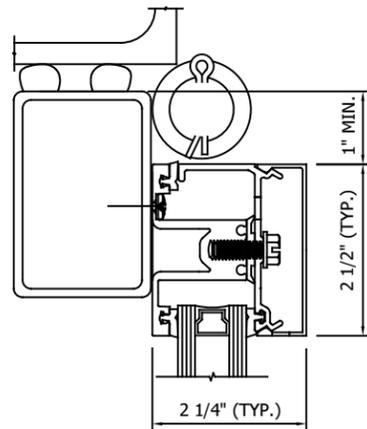


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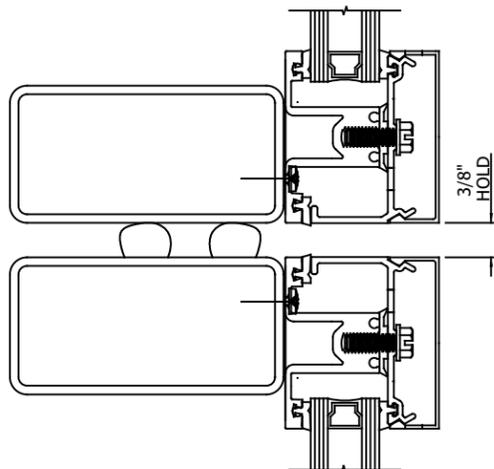
SAMPLE DRAWING



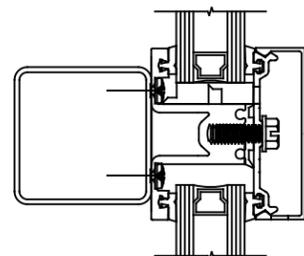
1 FRONT-SET ASSEMBLY
NO SCALE

IMPORTANT NOTE:

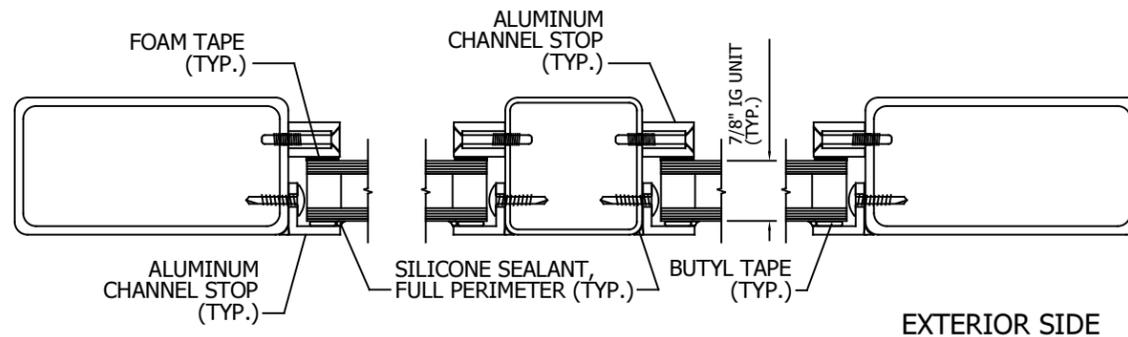
- ALL ALUMINUM RETAINER IS SHIPPED IN FULL-LENGTH PIECES, TO BE CUT TO SIZE AND/OR MITERED, IN FIELD
- DETAILS ARE FOR REPRESENTATION, ONLY, SHOWING CROWN STD. INSIDE-SASH AND FRONT-SET RETAINER SYSTEMS
- GLASS SHOWN IS MOST COMMON. OTHER GLASS TYPES/THICKNESSES ARE AVAILABLE



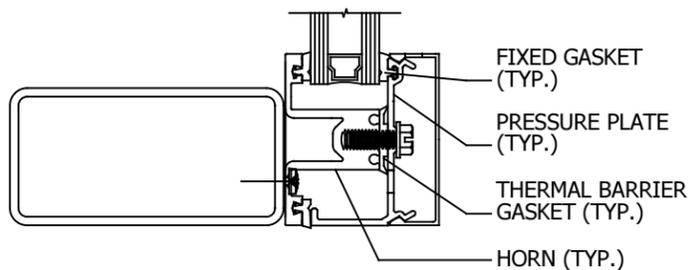
2 FRONT-SET ASSEMBLY
NO SCALE



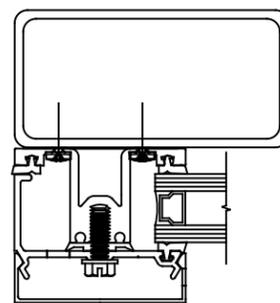
3 FRONT-SET ASSEMBLY
NO SCALE



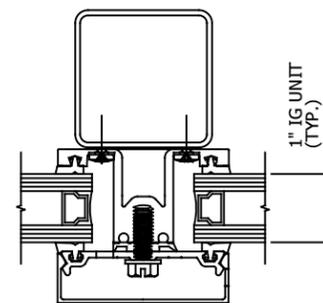
5 INSIDE SASH ASSEMBLY
NO SCALE



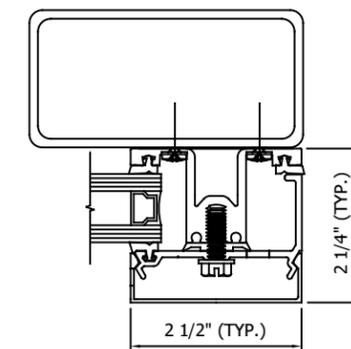
4 FRONT-SET ASSEMBLY
NO SCALE



6 FRONT-SET ASSEMBLY
NO SCALE



7 FRONT-SET ASSEMBLY
NO SCALE



8 FRONT-SET ASSEMBLY
NO SCALE

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PLATO, MINNESOTA, 55370

MODEL: SST-II BI-FOLD
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